

# Annual Air Emission Inventory and Emission Statement

## SPRAGUE ENERGY - SEARSPORT TERMINAL

### General Facility Information

Facility ID:	2302700022	Inventory Year:	2012
Facility Name:	SPRAGUE ENERGY - SEARSPORT TERMINAL	Operating Status:	Operating
Description:	PETROLEUM STORAGE	Operating Status Year:	2012
NAICS Code:	424710	NAICS Description:	Petroleum Bulk Stations and Terminals
Parent Company:	SPRAGUE OPERATING RESOURCES LLC	Facility Category:	Synthetic Minor
Street Address:	MACK POINT - TRUNDY RD	Mailing Address:	TWO INTERNATIONAL DR STE 200
	SEARSPORT, ME 04974		PORTSMOUTH, NH 03802
Air License Number:	A-000097	Air License Expiration Date:	
Latitude:	44.439426	Longitude:	-68.887132
Comment:	no comment		

### Exhaust Points

<u>Exhaust Point ID</u>	<u>Description</u>	<u>Type</u>	<u>Operating Status</u>
EXH101	FUGITIVE	Fugitive	Operating
EXH002	Generator Stack	Vertical	Operating
EXH001	Stack #1	Vertical	Operating

## Emissions Unit

Unit ID: **028** Operating Status: **Operating**  
Description: **BOILER 1** Operating Status Year: **2012**  
Unit Type/Desc: **100 Boiler**  
Design Capacity: **29.4 E6BTUHR**  
Comment: **no comment**

2012 Operating Details				
Hours Per Day	Days Per Week	Weeks Per Year	Hours Per Year	Summer Operating Days
			5977	

## Process

Process ID: **028-1** Description: **#6 FUEL OIL / BUNKER C**  
Comment: **no comment**  
SCC Code: **10200401** Material Code: **Residual Oil - No. 6**  
Material IO Code: **I (Burned)** Material UOM Code: **Thousands of Gallons**

2012 Throughput												
Annual	Jan	Feb	Mar	Apr	May	June	July	Aug	Sept	Oct	Nov	Dec
277.72	24.368	21.962	26.749	23.188	29.056	0	2.061	34.444	31.442	24.865	32.498	27.087

## Emissions

Pollutant Code	Pollutant Description	Type	Method	Emission Factor	Process Emissions Tons/Yr
NH3	Ammonia	CAP	EPA Emission Factor (no Control Efficiency used)	0.8 LB/E3GAL	0.11108801
CO	Carbon Monoxide	CAP	EPA Emission Factor (no Control Efficiency used)	5.0 LB/E3GAL	0.6943
7439921	Lead	CAP	Trade Group Emission Factor (no Control Efficiency used)	0.0042 LB/E3GAL	5.8321195E-4
NOX	Nitrogen Oxides	CAP	Trade Group Emission Factor (no Control Efficiency used)	55.0 LB/E3GAL	7.6373
PM10-FIL	Particulate Matter, 10 microns, filterable	CAP	Trade Group Emission Factor (no Control Efficiency used)	6.67 LB/E3GAL	0.9261962
PM25-FIL	Particulate Matter, 2.5 microns, filterable	CAP	Trade Group Emission Factor (no Control Efficiency used)	4.34 LB/E3GAL	0.60265243

SO2	Sulfur Dioxide	CAP	EPA Emission Factor (no Control Efficiency used)	157.0 LB/E3GAL	10.355484
VOC	Volatile Organic Compounds	CAP	Trade Group Emission Factor (no Control Efficiency used)	0.28 LB/E3GAL	0.038880803
124389	Carbon Dioxide	GHG	State/Local Emission Factor (no Control Efficiency used)	25873.0 LB/E3GAL	3592.7249
74828	Methane	GHG	State/Local Emission Factor (no Control Efficiency used)	1.07 LB/E3GAL	0.14858021
10024972	Nitrous Oxide	GHG	State/Local Emission Factor (no Control Efficiency used)	0.11 LB/E3GAL	0.0152746

## Control Approaches for BOILER 1

Control Approaches Not Reported

## Exhaust Point Apportionments for BOILER 1

<u>Exhaust Point ID</u>	<u>Exhaust Point Desc</u>	<u>Apportionment ID</u>	<u>Avg % Emissions</u>	<u>Comment</u>
EXH001	Stack #1	2302700022028001	100.0	

## Emissions Unit

Unit ID: **030** Operating Status: **Operating**  
Description: **BOILER 2** Operating Status Year: **2012**  
Unit Type/Desc: **100 Boiler**  
Design Capacity: **29.4 E6BTUHR**  
Comment: **no comment**

2012 Operating Details				
Hours Per Day	Days Per Week	Weeks Per Year	Hours Per Year	Summer Operating Days
			6647	

## Process

Process ID: **030-1** Description: **#6 FUEL OIL / BUNKER C**  
Comment: **no comment**  
SCC Code: **10200401** Material Code: **Residual Oil - No. 6**  
Material IO Code: **I (Burned)** Material UOM Code: **Thousands of Gallons**

2012 Throughput												
Annual	Jan	Feb	Mar	Apr	May	June	July	Aug	Sept	Oct	Nov	Dec
365.838	33.858	30.432	25.336	32.165	44.908	54.117	48.399	10.8	29.528	21.301	16.656	18.338

## Emissions

Pollutant Code	Pollutant Description	Type	Method	Emission Factor	Process Emissions Tons/Yr
NH3	Ammonia	CAP	EPA Emission Factor (no Control Efficiency used)	0.8 LB/E3GAL	0.1463352
CO	Carbon Monoxide	CAP	EPA Emission Factor (no Control Efficiency used)	5.0 LB/E3GAL	0.914595
7439921	Lead	CAP	Trade Group Emission Factor (no Control Efficiency used)	0.0042 LB/E3GAL	7.682598E-4
NOX	Nitrogen Oxides	CAP	Trade Group Emission Factor (no Control Efficiency used)	55.0 LB/E3GAL	10.060545
PM10-FIL	Particulate Matter, 10 microns, filterable	CAP	Trade Group Emission Factor (no Control Efficiency used)	6.67 LB/E3GAL	1.2200698
PM25-FIL	Particulate Matter, 2.5 microns, filterable	CAP	Trade Group Emission Factor (no Control Efficiency used)	4.34 LB/E3GAL	0.79386854

SO2	Sulfur Dioxide	CAP	EPA Emission Factor (no Control Efficiency used)	157.0 LB/E3GAL	13.641185
VOC	Volatile Organic Compounds	CAP	Trade Group Emission Factor (no Control Efficiency used)	0.28 LB/E3GAL	0.051217325
124389	Carbon Dioxide	GHG	State/Local Emission Factor (no Control Efficiency used)	25873.0 LB/E3GAL	4732.6636
74828	Methane	GHG	State/Local Emission Factor (no Control Efficiency used)	1.07 LB/E3GAL	0.19572334
10024972	Nitrous Oxide	GHG	State/Local Emission Factor (no Control Efficiency used)	0.11 LB/E3GAL	0.02012109

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## Control Approaches for BOILER 2

Control Approaches Not Reported

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## Exhaust Point Apportionments for BOILER 2

<u>Exhaust Point ID</u>	<u>Exhaust Point Desc</u>	<u>Apportionment ID</u>	<u>Avg % Emissions</u>	<u>Comment</u>
<b>EXH001</b>	<b>Stack #1</b>	<b>2302700022030001</b>	<b>100.0</b>	

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## Emissions Unit

Unit ID: 031 Operating Status: Operating  
Description: CONVEYOR BELTS / SCOOPS Operating Status Year: 2012  
Unit Type/Desc: 780 Silo  
Design Capacity:  
Comment: no comment

2012 Operating Details				
Hours Per Day	Days Per Week	Weeks Per Year	Hours Per Year	Summer Operating Days
24	7	52	8736	91

## Process

Process ID: 031-1 Description: MATERIAL CONVEYING  
Comment: Process is included because of opacity limit only.  
SCC Code: 30510198 Material Code: Material  
Material IO Code: I (Conveyed) Material UOM Code: Tons

2012 Throughput												
Annual	Jan	Feb	Mar	Apr	May	June	July	Aug	Sept	Oct	Nov	Dec
0	0	0	0	0	0	0	0	0	0	0	0	0

## Emissions

Pollutant Code	Pollutant Description	Type	Method	Emission Factor	Process Emissions Tons/Yr
PM10-FIL	Particulate Matter, 10 microns, filterable	CAP	Engineering Judgement / Manual Calculation		0.0

Comment: No quantifiable emissions. Opacity limits only.

## Control Approaches for CONVEYOR BELTS / SCOOPS

Control Approaches Not Reported

## Exhaust Point Apportionments for CONVEYOR BELTS / SCOOPS

Exhaust Point ID	Exhaust Point Desc	Apportionment ID	Avg % Emissions	Comment
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EXH101

FUGITIVE

2302700022031101

100.0

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## Emissions Unit

Unit ID: **032** Operating Status: **Operating**  
Description: **DEGREASER** Operating Status Year: **2012**  
Unit Type/Desc: **430 Degreaser**  
Design Capacity:  
Comment: **no comment**

2012 Operating Details				
Hours Per Day	Days Per Week	Weeks Per Year	Hours Per Year	Summer Operating Days
24	7	52	8736	91

## Process

Process ID: **032-1** Description: **SOLVENT**  
Comment: **no comment**  
SCC Code: **40100296** Material Code: **Degreaser**  
Material IO Code: **I (Used)** Material UOM Code: **Gallons**

2012 Throughput												
Annual	Jan	Feb	Mar	Apr	May	June	July	Aug	Sept	Oct	Nov	Dec
120	0	0	0	0	0	0	0	0	0	0	0	0

## Emissions

Pollutant Code	Pollutant Description	Type	Method	Emission Factor	Process Emissions Tons/Yr
VOC	Volatile Organic Compounds	CAP	Engineering Judgement / Manual Calculation		0.039
Comment: Emissions are conservatively estimated at 10% of the amount of solvent that was added to the unit in CY2012.					

## Control Approaches for DEGREASER

Control Approaches Not Reported

## Exhaust Point Apportionments for DEGREASER

Exhaust Point ID	Exhaust Point Desc	Apportionment ID	Avg % Emissions	Comment
EXH101	FUGITIVE	2302700022032101	100.0	





## Emissions Unit

Unit ID: **022** Operating Status: **Operating**  
Description: **EMERGENCY DIESEL GENERATR** Operating Status Year: **2012**  
Unit Type/Desc: **160 Reciprocating IC Engine**  
Design Capacity: **1.46 E6BTUHR**  
Comment: **no comment**

2012 Operating Details				
Hours Per Day	Days Per Week	Weeks Per Year	Hours Per Year	Summer Operating Days
			67	

## Process

Process ID: **022-1** Description: **#2 FUEL OIL / DIESEL**  
Comment: **no comment**  
SCC Code: **20300101** Material Code: **Distillate Oil - Diesel**  
Material IO Code: **I (Burned)** Material UOM Code: **Thousands of Gallons**

2012 Throughput												
Annual	Jan	Feb	Mar	Apr	May	June	July	Aug	Sept	Oct	Nov	Dec
0.4334	0	0	0	0	0	0	0	0	0	0	0	0

## Emissions

Pollutant Code	Pollutant Description	Type	Method	Emission Factor	Process Emissions Tons/Yr
NH3	Ammonia	CAP	Site-specific Emission Factor	0.8 LB/E3GAL	1.7336001E-4
CO	Carbon Monoxide	CAP	Site-specific Emission Factor	131.1 LB/E3GAL	0.028409373
7439921	Lead	CAP	State/Local Emission Factor (no Control Efficiency used)	0.00126 LB/E3GAL	2.7304202E-7
NOX	Nitrogen Oxides	CAP	Site-specific Emission Factor	608.6 LB/E3GAL	0.13188362
PM10-FIL	Particulate Matter, 10 microns, filterable	CAP	Site-specific Emission Factor	17.25 LB/E3GAL	0.003738075
PM25-FIL	Particulate Matter, 2.5 microns, filterable	CAP	Site-specific Emission Factor	17.25 LB/E3GAL	0.003738075
SO2	Sulfur Dioxide	CAP	Site-specific Emission	141.0 LB/E3GAL	4.5832054E-5

			Factor		
VOC	Volatile Organic Compounds	CAP	Site-specific Emission Factor	48.3 LB/E3GAL	0.01046661
124389	Carbon Dioxide	GHG	State/Local Emission Factor (no Control Efficiency used)	22680.0 LB/E3GAL	4.914756
74828	Methane	GHG	State/Local Emission Factor (no Control Efficiency used)	0.06 LB/E3GAL	1.3002E-5
10024972	Nitrous Oxide	GHG	State/Local Emission Factor (no Control Efficiency used)	0.13 LB/E3GAL	2.8171E-5

## Control Approaches for EMERGENCY DIESEL GENERATR

Control Approaches Not Reported

## Exhaust Point Apportionments for EMERGENCY DIESEL GENERATR

<u>Exhaust Point ID</u>	<u>Exhaust Point Desc</u>	<u>Apportionment ID</u>	<u>Avg % Emissions</u>	<u>Comment</u>
EXH002	Generator Stack	2302700022022002	100.0	

## Completeness Report

Inventory Item	Check Number	Check Name	Description	Error Level	Justification
No Completeness Check Results To Report					

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## Facility Emissions

<u>CAS NO.</u>	<u>Pollutant Description</u>	<u>Tons/Yr</u>
	Volatile Organic Compounds	0.13956474
	Sulfur Dioxide	23.996716
	Particulate Matter, 2.5 microns, filterable	1.400259
	Particulate Matter, 10 microns, filterable	2.1500041
	Nitrogen Oxides	17.82973
7664-41-7	Ammonia	0.25759658
	Carbon Monoxide	1.6373044
74-82-8	Methane	0.34431654
7439-92-1	Lead	0.0013517448
124-38-9	Carbon Dioxide	8330.304
10024-97-2	Nitrous Oxide	0.03542386